



Installation Instructions  
for  
Transmission Skid Plate, TA-1002  
for  
1999-2006 Toyota Tundra & Sequoia

Thank you for purchasing your new Skid Row Offroad transmission skid plate. It is designed to give you peace of mind while traversing even the toughest trails.

Your skid plate package should come complete with the following parts:

1. (1) Transmission Skid Plate
2. (2) M8-1.25 x 50mm Hex Head Bolts
3. (2) M8 Flat Washers
4. (2) 1/2" Thick Aluminum Spacers
5. (2) 3/8-16 UNC x 3" Hex Head Bolt
6. (2) 3/8" Lock Washers
7. (2) 3/8-16 Nut Plates

**Step 1:** If you have already installed a Skid Row Offroad front skid plate, you will need to remove the two rear-most bolts shown by Arrow 1. You may also need to loosen the two bolts in the middle of the front skid plate in order to let the front skid plate drop a little at the rear.

**NOTE:** You may find that once the transmission skid plate is installed, there is now a gap between the front skid plate and the chassis cross-member where the spacers were used. We have provided two extra spacers and longer bolts to correct for this. Use the 50mm bolts to install the spacers in the front skid plate and then use the 35mm bolts you removed to bolt the two skids together.

**Step 2:** If you have not installed a Skid Row Offroad front skid plate you may need to use a tap to remove rust and other debris from the factory threads (shown by Arrow 1). The tap size is 8x1.25mm.

**Step 3:** Using a floor jack, lift the new transmission skid plate into position as shown above. The wide part of the skid plate fits toward the front of the truck and between the chassis and the front skid plate.

**Step 4:** Install two M8-1.25 hex head bolts with flat washers into the holes indicated by Arrow 1, bolting both skid plates together.

**Step 5:** Drill two 3/8" holes through the transmission cross-member using the two holes in the skid plate, indicated by Arrow 2, as a guide.

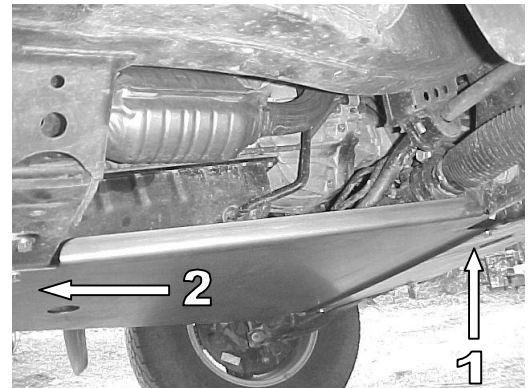
**Step 6:** Install the two 3/8-16 UNC x 3" hex head bolts, lock washers, and nut plates through the transmission cross-member with the nut plates on top.

**Step 7:** Tighten all bolts and you're ready to hit the trail!

We hope you enjoy your new Skid Row Offroad transmission skid plate!

Sincerely,

**The Staff at SFK Manufacturing, LLC**



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