



Installation Instructions
for
NightCrawler™ *Modular* Front Bumper
with rectangular openings
for 1997-2006 Jeep® TJ Wrangler

Thank you for purchasing your new Skid Row Offroad NightCrawler™ *Modular* front bumper. It is designed to give you peace of mind while traversing even the toughest trails.

Your bumper package should come complete with the following parts:

- | | |
|-----------------------------------|-----------------------|
| 1. (1) Bumper | 3. (6) ½” Lock Washer |
| 2. (6) ½-13 x 1.25” Hex Head Bolt | 4. (6) ½” Flat Washer |

If ordered with a skid plate it will also have the following parts:

- | | |
|--------------------------------|------------------------|
| 1. (1) ¼” Thick Skid Plate | 4. (4) 3/8 Lock Washer |
| 2. (4) 3/8-16x1” Carriage Bolt | 5. (4) 3/8-16 Hex Nut |
| 3. (4) 3/8 Flat Washer | |

If ordered with a 2” Receiver it will also have the following parts:

- | | |
|--------------------------------|--------------------------------|
| 1. (1) Bolt-in 2” Receiver | 6. (1) 3/8-16x1” Carriage Bolt |
| 2. (1) 5/8-18x4” Hex Head Bolt | 7. (1) 3/8-16 Hex Nut |
| 3. (1) 5/8-18 Hex Nut | 8. (1) 3/8 Flat Washer |
| 4. (1) 5/8 Lock Washer | 9. (1) 3/8 Lock Washer |
| 5. (2) 5/8 Flat Washer | |

Installation Notes:

1. Installing a winch should be done before installing the bumper.
2. It is easier to install the screw clevis plates and bumper extensions with the bumper off the vehicle.
3. If you are not using the screw clevis plates or bumper extensions, tow hooks can be installed on each side of the bumper using the holes closest to the winch mounting plate.

Step 1: Remove the current front bumper.

Step 2: If using the skid plate, bolt it to the bumper using the hardware provided.

Step 3: If using the Bolt-in 2" Receiver slide it into place with the small hole at the rear to the bottom. Install the 5/8-18x4" hex head bolt using a flat washer under the head of the bolt. Then place a flat washer, lock washer, and nut onto the bolt. Install the 3/8-16x1" carriage bolt through the bottom of the bumper and install the flat washer, lock washer, and nut. Tighten the 3/8-16 nut. Then torque the 5/8-18x4" bolt to 100-110 ft-lbs.

Step 4: If you are relocating your turn signals from your fenders to the bumper, note that the left light is turned upside down and installed on the right side of the bumper. Likewise, the right side turn signal is used on the left side of the bumper. Obviously, the wiring for your lights will need to re-routed to their new location. **Please note: We do not have a kit to accomplish this part of the installation. Some cutting and splicing will be needed to get the wiring moved correctly.**

Step 5: Place the bumper on the chassis and install the six 1/2-13x1.25 hex head bolts or your original Torx bolts.

Step 6: Torque the mounting bolts to 80 ft-lbs once everything is fit together and you're done.

We hope you enjoy your new Skid Row Offroad NightCrawler™ *Modular* front bumper!
Sincerely,

The Staff at SFK Manufacturing, LLC



*You could win a cool Skid Row Offroad
jacket customized just for you
by registering your new purchase at
www.SkidRowOffroad.com/registration/*

Annual Drawing to be held January 1st. Winner to be selected from all entries from prior year.
All entries must be received by December 31st to be included in drawing.
One entry per person per Skid Row Offroad product purchased.

SFK Manufacturing, LLC
PO Box 306, Shermans Dale, PA 17090
717-582-3640
Fax 717-582-2640

www.SkidRowOffroad.com